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Communications

New Hybrid Covalent Networks Based on **Polyoxometalates:** Part 1. Hybrid **Networks Based on Poly(ethyl** methacrylate) Chains Covalently **Cross-linked by Heteropolyanions: Synthesis and Swelling Properties**

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Polyoxometalates (POM) have been studied in several disciplines and their applications have been developed on combinations of the so-called value-adding properties.^{1,2} Photo- and electrochromism,³ catalysis,⁴ and magnetism⁵ are significant examples of the polyanion properties whose transfer in materials has become an attractive field. In a larger extent, several strategies to

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design hybrid organic-inorganic materials have been reported by Sanchez et al. in comprehensive reviews.⁶⁻⁸

Entrapment in polymeric networks has extensively been studied^{2-5,9} but only one article reported on functionalized POM covalently linked to an organic polymeric backbone.¹⁰ Functionalized POM were used as monomers and, according to the author, their radical polymerization led to hybrid polymers with linear or branched and compact structures, depending on the polymerization conditions. If the formation of linear chains is questionable due to the unfavorable headhead additions of the polymerizable double bonds, the branched and compact structure can be regarded as a highly cross-linked material built from POM (vinyl)-, (allyl)-, (methacryl)-, or (styryl)-type monomer units.

A third synthetic route to prepare POM containing polymeric materials consists of cross-linking organic polymer chains by functionalized POM. In principle, it can be achieved either by reaction between preformed macromolecules and a cross-linking agent or by copolymerization of a classical monomer and a cross-linker.¹¹ The functionalization of POM by polymerizable double bonds has been shown to be effective and well-con-

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Figure 1. Representation of the functionalized polyanion, $[\gamma$ -SiW₁₀O₃₆(₂HC=C(Me)C(O)OPrSi)₂O]⁻⁴ copolymerized with ethyl methacrylate in acetonitrile at 70 °C in the presence of 2,2'-azobis(isobutyronitrile) (AIBN) as radical initiator.

trolled,¹² so that the latter option has been retained. This communication reports on the synthesis of hybrid networks made of organic polymer chains covalently cross-linked by heteropolyanions through free radical copolymerization.

Preparation of the Hybrid Cross-Linkers. The reaction between the divacant heteropolyanion $[\gamma$ -SiW₁₀O₃₆]^{8–} as K⁺ salt and trimethoxysilylpropyl methacrylate allows polymerizable double bonds to be grafted onto the inorganic compound. The functionalized polyoxometalate $[\gamma$ -SiW₁₀O₃₆(₂HC=C(Me)C(O)OPrSi)₂O]^{4–} (POM₂) has been obtained as [NBu₄]⁺ salt according to

$$\begin{split} & [\gamma \text{-SiW}_{10}\text{O}_{36}]^{8^-} + 2\text{RSi(OR')}_3 + 4\text{H}^+ + \\ & \text{H}_2\text{O} \xrightarrow{\text{MeCN/H}_2\text{O}}_{\text{NBu_4Br}} [\gamma \text{-SiW}_{10}\text{O}_{36}(\text{RSi})_2\text{O}]^{4^-} + 6\text{R'OH} \ (1) \end{split}$$

where $R = CH_2=C(Me)C(O)OPr$ and $R' = CH_3$, and its structure was characterized by ²⁹Si, ¹⁸³W, and ¹H NMR, IR spectroscopy, and mass spectrometry (Figure 1).¹²

With the use of a quaternary onium bearing a methacrylate group $[(Me)_3N^+C_2H_4OC(O)C(CH_3)=CH_2]$, polymerizable functionalities can be further introduced on the cationic moiety of the hybrid compound. The trifunctionalized species POM₃ has thus been obtained from POM₂.¹³ Unlike the latter, the former has two covalently linked propyl methacrylate substituents along with one more polymerizable function that interacts with the polyanion ionically.

Synthesis and Characterization of the Gels. Ethyl methacrylate (EMA) and POM were copolymerized in CH₃CN at 70 °C using 2,2'-azobis(isobutyronitrile) (AIBN) as radical initiator (Figure 1).¹⁴ Sol–gel transitions were observed at different times depending on both the $[EMA]_0/[POM]_0$ ratio and the functionality of the polyanion. CH₃CN swollen gels were recovered in all experiments (gels **1**, **2**, and **3** for $[EMA]_0/[POM_2]_0$ = 10, 20, and 50, respectively, and gel **4** for $[EMA]_0/[POM_3]_0$ = 50). As these reaction products were introduced in a largest volume of CH₃CN, they did not solubilize, but swelled until the equilibrium (see further: Swelling Properties of the Gels). This observation accounts for the formation of networks.

On the other hand, when the polymerization was carried out in the absence of functionalized POM or in the presence of unfunctionalized POM,¹⁵ no gel was formed, whereas poly(ethyl methacrylate) formation was checked by precipitation of the polymer in methanol.

In Figure 2, the ¹H NMR spectrum of **2** in CD₃CN swollen state shows that the vinylic protons of the functionalized polyanion (5.52 and 6.05 ppm for POM₂) as well as those of the monomer (5.57 and 6.07 ppm) are no longer present. The IR analysis of the gel in dry state (Table 1) corroborated the absence of the polymerizable double bonds by the disappearance of the bands at 1636 and 1639 cm⁻¹ (ν_{as} (C=C) of POM₂ and ethyl methacrylate). Concurrently, a shift from 1713 and 1715 to 1729 cm⁻¹ (ν_{a} (C=O) of POM₂, ethyl methacrylate and **2**) attests to the loss of conjugation.

The assignments proposed in Figure 2 account for the formation of poly(ethyl methacrylate) chains. In particular, signals **1** and **6** correspond to β -CH₂ of polymerized EMA and of methacrylic units grafted to the heteropolyanion. However, CH_3 (2 and 7) overlay with γ -CH₂ of tetrabutylammonium (12) and CH₃ of the ester function (9), which makes the characterization of the polymer microstructure very difficult. The [EMA]/ [POM₂] ratio into the gel can be calculated from signals 3, 8, and 10 and is equal to 6, which is a value about three times lower than the composition in the feed $([EMA]_0/[POM_2]_0 = 20)$. As usually observed for gel synthesis, the formation of a network does not allow the monomer consumption to be completed. However, no residual double bond has significantly been characterized into the gel in swollen (¹H NMR) and dry states (IR); it implies that the unreacted monomer has been eliminated during the preparation of the sample before analysis.

IR, ²⁹Si and ¹⁸³W NMR Analysis of the Polyoxometallic Moiety in the Gels. IR data reported in Table 1 shows that the polyanion in the gel (dry state) presents almost the same stretching [ν_{as} (W=O_{ter}) and

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⁽¹³⁾ POM₃ was prepared as follows: $K_8[\gamma$ -SiW₁₀O₃₆]·12H₂O was synthesized according to a previously described procedure (Canny, J.; Tézé, A.; Thouvenot, R.; Hervé, G. *Inorg. Chem.* **1986**, *25*, 2114). To the starting polyanion (2.97 g, 1 mmol) in CH₃CN/H₂O suspension (30 and 8 mL respectively), were successively added NBu₄Br (0.64 g, 2 mmol), H₂C=C(Me)C(O)OPrSi(OMe)₃ (0.47 mL, 2 mmol) and Cl⁻(Me)₃N⁺C₂H₄OC(O)C(CH₃)=CH₂ (0.2 mL, 1 mmol). Then 0.5 mL of 12 M HCl was added, and the reaction mixture was vigourously stirred for 6 h. A white compound was formed. It was recovered from the reaction mixture by solvent evaporation then washed with water. ¹H NMR data in CD₃CN (300 MHz); 6.12 (s, 1H, H_aC=^a), 6.06 (s, 2H, H_aC=^b), 4.6 (m, 2H, -C(O)CH₂-^a), 4.1 (q, 4H, -C(O)CH₂-^b), 3.8 (t, 2H, -CH₂-N-^a), 3.1 (m, 16H, -CH₂-N-^c), 2.44 (s, 9H, -N-(CH₃)a^a),

^{1.93 (}s, 6H, =C(CH₃)-O^b), 1.90 (s, 3H, =C(CH₃)-O^a), 1.78 (q, 4H, -CH₂-^b), 1.60 (m, 16H, -CH₂-^c), 1.40 (m, 16H, -CH₂-^c), 0.98 (t, 24H, -CH₃^c) and 0.64 ppm (t, 4H, -CH₂-Si^b); a-c superscripts are referenced to (Me)₃N⁺C₂H₄OC(O)C(CH₃)=CH₂, [SiW₁₀O₃₆(₂HC=C(Me)C-(O)OPrSi)₂O], and [N(C₄H₉)₄]⁺, respectively. The quantitative analysis confirmed the presence of two covalently linked propyl methacrylate substituents along with one (Me)₃N⁺C₂H₄OC(O)C(CH₃)=CH₂ functionality.

⁽¹⁴⁾ A typical procedure for the synthesis of gel **3**: the polyanion (0.8 g, 0.23 mmol) and ethyl methacrylate (1.43 mL, 11.4 mmol) were dissolved in CH₃CN (4.6 mL). The solution was degassed with argon. 2,2'-azobis(isobutyronitrile) (19 mg, 0.114 mmol) was added, and the reaction mixture was heated at 70 °C during 12 h. Then the gel was allowed to swell in CH₃CN (100 mL) until equilibrium. The dry gels were obtained by solvent evaporation at 110 °C. For gels **1**, **2**, and **4**, the same procedure was followed with appropriated amounts of reactants according to the [EMA]₀/[POM]₀ ratio.

⁽¹⁵⁾ $[(n-Bu)_4N]_3H[\gamma-SiW_{10}O_{36}(PhSi)_2O]$ was prepared according to ref 12.



Figure 2. A 300.13 MHz ¹H NMR spectrum of **2** in CD₃CN swollen state (reference: TMS). The asterisk (*) indicates the γ -CH₂- of tetrabutylammonium (**12**) and -CH₃ of the ester function (**9**) overlay -CH₃ (**2** and **7**); -CH₂- (**1** and **6**) overlay -CH₂- (**4**).

Table 1. Most Relevant Infrared Data (cm^{-1}) of Gels 2 and 4 (Dry State)^{*a*}

		-			
assignments	POM ₂	gel 2	POM ₃	gel 4	monome
$v_{\rm as}(\rm CO_2)$	1713 vw	1729 vw	1713 vw	1729 vw	1715 vw
$v_{as}(C=C)$	1636 s		1635 s		1639 s
$v_{as}(O-C)$		1177 vw		1176 vw	
		1150 vw		1148 vw	
$\nu_{\rm as}({\rm Si-O})^b$	1102 w	1101 m	1103 w	1101 m	
	1058 w	1063 m	1055 w	1063 m	
$v_{as}(C-O)^{c}$		1027 m		1027 m	1020 m
$v_{as}(W=O_{ter})$	962 vw	962 vw	965 vw	961 vw	
$v_{as}(W-O_b-W)$	902 vw	902 vw	902 vw	902 vw	
	840 vw	840 vw	868 vw	867 vw	
	821 vw	821 vw	823 vw	821 vw	
	732 vw	732 vw	745 vw	748 vw	
$\delta_{as}(Si-O_b)$	545 s	543 s	545 s	543 s	
	511 s	510 s	511 s	510 s	
$\delta_{as}(W-O-W)$	410 s	410 s	410 s	410 s	
	366 m	366 m	366 m	366 m	

^{*a*} Comparison with those of the di- and trifunctional heteropolyanions (POM₂ and POM₃, respectively) and of the ethyl methacrylate monomer. The IR spectra (4000–250 cm⁻¹) were recorded on a Bio-Rad FTS 165 IR FT spectrometer with compounds sampled in KBr pellets. ^{*b*} RsiO. ^{*c*} Ethyl methacrylate unit.

 $\nu_{as}(W-O_b-W)$] and deformation bands [$\delta_{as}(W-O_b-W)$] characteristic of the γ -isomer than those of the starting functionalized polyanion. This analysis holds for the Si-O vibrations [$\nu_{as}(Si-O)$ and $\delta_{as}(Si-O_b)$] regardless of the functionality of the polyanions.

The ²⁹Si NMR spectrum of the starting hybrid polyanion (POM₂) has already been assigned.¹² In summary, it presents two narrow singlets at -63.2 and -87.9 ppm with relative intensities 2:1 (Figure 3a and Table 2). The high-frequency singlet is assigned to the RSi group and the low one to the central SiO₄ unit of the polyoxotungstate. Two broad resonances (-62 and -88 ppm) are observed in the spectrum of **2** (Figure 3b and Table 2). The position of these two signals at nearly the same chemical shifts confirms the retention of the structure of the starting hybrid polyanion. Moreover, the broadening of these resonances is assigned to the reduced mobility of the POM₂ units in the swollen gel.

The starting polyanion exhibits 2:1:2 pattern in the ¹⁸³W NMR spectrum, consistent with $C_{2\nu}$ symmetry of the { γ -SiW₁₀O₃₆} framework (Figure 3c and Table 2).¹² The same pattern and similar chemical shifts are

observed for the gel with a broadening of the signals (Figure 3d and Table 2).

According to these analyses, it would appear that the structural integrity of the polyoxotungstate moiety has been preserved. It is therefore expected that the intrinsic properties of the polyanion engaged in the crosslinking knots should express through the gel.

Swelling Properties of Gels 1–4. Swelling can be expressed in weight, volume, and chain length units.¹⁶ In Table 3, it corresponds to the swelling index (I_{sw}) at the swelling equilibrum and was calculated according to

I_{sw} (g/g) = (wet weight – dry weight)/dry weight (2)

It corresponds to the weight of the solvent (wet weight of the gel – dry weight of the gel) that the dry material (dry weight of the gel) is able to absord. Data reported in Table 3 (entries 1–3) shows that I_{sw} increases with increasing the initial [EMA]₀/[POM₂]₀ ratio (gels **1**–**3**). As expected, the extent of gel solvation depends on the cross-linking density which is imposed by the initial [EMA]₀/[POM₂]₀ ratio.

The functionality of the cross-linker influences $I_{\rm sw}$ values as shown by the comparison of data relative to gels **3** and **4** (entries 3 and 4). $I_{\rm sw}$ is decreased by ~17 times for gel **4** with respect to gel **3**. Since three poly-(ethyl methacrylate) chains (gel **4**) vs two (gel **3**) can be connected to the cross-linking knots, the density of cross-linkages of gel **4** should be higher than that of gel **3**. The well-known effect of the functionality of the cross-linker on swelling properties is particularly marked here. This behavior is an interesting feature because the third functionality of POM₃ is brought by a ionically interacting methacrylic substituent.

The influence of the solvent nature is shown in Table 3 (entries 2 and 5–9). Two sets of solvents have been tested according to the respective solubilities of POM and poly(ethyl methacrylate). The highest I_{sw} values are obtained when both the cross-linker and the polymer are soluble (entries 2, 5, and 6). Interestingly, in

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Figure 3. For a and b respectively, 99 MHz ²⁹Si NMR spectra of the starting difunctional polyanion and of the corresponding gel **2** in swollen state ($[EMA]_0/[POM_2 \text{ or } 3]_0 = 20$). Conditions of ²⁹Si NMR measurements: Bruker AM 500 spectrometer; 10 mm o.d. tubes; nearly saturated solutions in DMF–(CD₃)₂CO mixture (90/10 v/v); 300 K; pulse angle 90°; acquisition time 0.82 s for a and 2.05 s for b; 3 200 scans for a and 33 000 for b. For c and d respectively, 12.5 MHz ¹⁸³W NMR spectra of the same compounds. Conditions of ¹⁸³W NMR measurements: Bruker AC 300 spectrometer equipped with a low-frequency special VSP probehead; 10 mm o.d. tubes; nearly saturated solutions in DMF–(CD₃)₂CO mixture (90/10 v/v); 300 K; pulse angle 90°; acquisition time 1.37 s; 16 200 scans for c and 68 000 for d.

Table 2. ²⁹ Siand ¹⁸³ W NMR Data of Gel 2 ^a and
Comparison with Those of the Difunctional
Heteropolyanion POM ₉ ^b

		δ (ppm)				
sample	²⁹ Si I	²⁹ Si NMR		¹⁸³ W NMR		
POM ₂ 2	$\begin{array}{c} -63.2\\ -62 \end{array}$	$\begin{array}{c} -87.9 \\ -88 \end{array}$	$-107.3 \\ -107$	$-135.9 \\ -136$	$-140.3 \\ -140$	

^{*a*} The 99.4 MHz ²⁹Si and 12.5 MHz ¹⁸³W NMR spectra were recorded at 300 K on a nearly saturated DMF–(CD₃)₂CO (90/10 v/v) solution. ^{*b*} Same conditions for the NMR analysis of gel; the gel was swollen in a nearly saturated DMF–(CD₃)₂CO (90/10 v/v) mixture.

solvents that solubilize poly(ethyl methacrylate) chains only (entries 7–9), the gel is solvated very poorly. This observation accounts for a substantial contribution of the heteropolyanion to the swelling properties of the gel. Although the molar concentration of the heteropolyanion is low with respect to that of the monomer, its weight fraction into the gel is high. Thus, when it is insoluble, less solvent can be regained by the gel and the solvation percentage falls.

Conclusions. The copolymerization of EMA and functionalized polyanions led to the formation of networks. Several key points have been investigated such as the efficiency of the polyanions as cross-linkers, the retention of their structural integrity and their contribution to the swelling properties of the gels. This study

Table 3. Swelling Index $(I_{sw})^a$ of Gels 1–4 at Swelling Equilibrium and at 25 °C as a Function of the Monomer/ Cross-Linker Composition in the Feed ([EMA]₀/[POM]₀),^b of the Functionality of the Heteropolyanion (f)^c and of the Nature of the Solvent

entry	gel	[EMA] ₀ /[POM _{2 or 3}] ₀	solvent	$I_{\rm sw}~({\rm g}/{\rm g})^d$
1	1	10	CH ₃ CN	9.6
2	2	20	CH ₃ CN	29.9
3	3	50	CH ₃ CN	58.4
4	4	50	CH ₃ CN	3.5
5	2	20	DMF	23.1
6	2	20	DMSO	22.6
7	2	20	CH_2Cl_2	5.5
8	2	20	CHCl ₃	4.8
9	2	20	toluene	1.2

^{*a*} The swelling index is defined according to eq 2. ^{*b*} Mole ratio. ^{*c*} f = 2 for all gels except for gel **4** (f = 3). ^{*d*} I_{sw} is expressed in g/g, namely, grams of solvent per grams of dry gel.

will be extended to the synthesis of new hybrid networks based on hydrosoluble polymer chains covalently crosslinked by heteropolyanions.¹⁷

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